



# SHERWOOD

MACHINERY PTY. LTD. A.B.N. 14 003 931 557  
 FERNDALE RD., (P.O. BOX 6)  
 BUNDANOON N.S.W. 2578

## FITTING INSTRUCTIONS FOR SS 77F TRACTOR FRAMES

- 1) REMOVE MUDGUARD TO FOOTSTEP BOLTS, THEN REMOVE MUDGUARD FROM TRACTOR.
- 2) PLACE FRAME 'C' UPRIGHT ON AXLE HOUSING WITH FOOT OF THE BASE FACING THE WHEEL.
- 3) USE ONLY ONE SET OF HOLES IN THE FRAME BASE AND ALIGN OVER AXLE HOUSING.
- 4) REPLACE MUDGUARD 'A' ON TOP OF FRAME FOOT AND BOLT DOWN USING TWO 11" STUD BOLTS PROVIDED THROUGH THE UNDER AXLE PLATE 'B'. DO NOT TIGHTEN BOLTS AT THIS STAGE.
- 5) REPEAT PROCEDURE FOR OTHER LEG.
- 6) PLACE ON THE TOP SECTION, CENTRALISE AND TIGHTEN.
- 7) TIGHTEN ALL BOLTS THOROUGHLY, AND REFIT MUDGUARD TO FOOTSTEP USING BRACKETS AND BOLTS PROVIDED.
- 8) RETIGHTEN ALL BOLTS AFTER 14 DAYS USE, AND CHECK REGULARLY. NEVER ALLOW BOLTS TO BECOME LOOSE.



THIS FRAME, WHEN CORRECTLY FITTED, SLOPES TO THE REAR OF THE TRACTOR AT AN ANGLE OF APPROXIMATELY SEVEN (7) DEGREES, AND ONLY REQUIRES THE FOUR BOLTS SUPPLIED TO PROPERLY SECURE IT TO THE TRACTOR AXLES.



THIS ROLL-OVER TRACTOR SAFETY FRAME HAS BEEN DESIGNED AND TESTED TO AS 1636-1984 AND IS TO BE USED ONLY AS A ROLL-OVER PROTECTIVE STRUCTURE AND NOT FOR ANY OTHER PURPOSE. IT SHALL NOT BE ALTERED OR MODIFIED IN ANY WAY AS THESE MODIFICATIONS, ALTERATIONS OR DAMAGE MAY ADVERSELY AFFECT ITS PERFORMANCE.

SS 77F BOLT KIT FOR FORD IH JD & MF TRACTORS			
QUANTITY	DIMENSION	LENGTH	ETC.
4 X	5/8" X	11" UNC GRADE 8 STUDS	
8 X	5/8" X	UNC GRADE 8 2H NUTS	
8 X	5/8" X	SPRING WASHERS	
8 X	5/8" X	FLAT WASHERS	
6 X		MUDGUARD SLOT-SPACERS	
6 X	1/4" X	1" BOLTS, WASHERS & NUTS	
2 X		SPACER PLATES FOR MF	
2 X		ANGLE UNDER AXLE PLATES	

